

# Synthesis and Characterization of Hollow Mesoporous Nanometer Silica

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**Abstract:** In this study, Hollow-Mesopores SiO<sub>2</sub> particles (HM-SiO<sub>2</sub>) were prepared. In preparation of HM-SiO<sub>2</sub>, polystyrene (PS) particles with different sizes were prepared by emulsion polymerization method. The as-obtained PS particles were used as template, and then coated with silica by hydrolysis and condensation of tetraethoxy silane to obtain polystyrene/SiO<sub>2</sub> particles. Then hollow porous silica particles were obtained by treating core shell particles with tetrahydrofuran (THF) and acetone. The properties of products were characterized by FT-IR to characterize its structure. It showed that the obtained SiO<sub>2</sub> nanoparticles with Hollow-Mesopores structure.

**Keywords:** Hollow, Mesoporous, Nanometer silica, Hard template.

## 1. Introduction

Hollow microspheres have multifunction properties comparing with single component microspheres.[1]Hollow microspheres materials, which could be obtained by removal of the core from core-shell microspheres, always have high surface area and low density, therefore it can be used as catalyst supports, adsorbent sensor and filler et.[2,3] TEOS was hydrolyzed in the synthesis mixture of PS particles directly by hard template method. Due to electrostatic interaction, the obtained SiO<sub>2</sub> will be adsorbed on the PS particles surface to form microspheres.[4,5]

## 2. Experimental

### 2.1 Materials

2,2'-azobis(2-methylpropionamidine) dihydrochloride (AIBA) was provided by company of Qingdao RunXing Optoelectronic Materials Co., Ltd. Tetraethyl orthosilicate (TEOS) was supplied by Tianjin Kemiou Chemical Reagent Co., Ltd. Butyl acetate (BA) was supplied by Tianjin HengXing Chemical Preparation Co.,Ltd. Polyvinylpyrrolidone (PVP) was purchased from Tianjin Daming Chemical Reagent Co.,Ltd. Styrene (St), 37% wt hydrochloric acid (HCl), tetramethylene oxide (THF), acetone and anhydrous ethanol in analytical purity were obtained commercially and used as-received.

### 2.2 Preparation of polystyrene hard template

St, PVP and deionized H<sub>2</sub>O were first mixed in a round-bottom glass flask equipped with an electric stir. The mixture was made homogenous via stirring at a rate of 500 rpm at room temperature for 30min. Then, AIBA was dissolved in water and added. The usage amount of PVP was varied at 8g, 9g, 10g, 11g, 12g. After 24h of stirring at 75°C, polystyrene emulsion with various particle sizes was obtained. The products were named PS-8, PS-9, PS-10, PS-11, PS-12.

### 2.3 Preparation of Hollow-Mesopores SiO<sub>2</sub> particles

Hollow-Mesopores SiO<sub>2</sub> particles via the hydrolysis and condensation of TEOS. The pH of polystyrene emulsion having a particle size of about 100nm was adjusted to 4. Then, TEOS was dripped in the polystyrene emulsion. Then, two solutions were mixed and stirred for 24h at 40°C.

The white pristine PS-SiO<sub>2</sub> powder was collected by removing the residual TEOS through three cycles of centrifugation/redispersion in anhydrous ethanol followed by removing the PS through added to THF and acetone respectively and stirred for 24h at 55°C. Hollow-Mesopores SiO<sub>2</sub> particles was obtained.

### 2.4 Characterization.

Characterization FT-IR spectra of St and PS were recorded between 2000 cm<sup>-1</sup> and 500cm<sup>-1</sup> on a Bruker Tensor-27 spec-trophotometer using KBr pellet technique. Morphological structures of pristine PS particles and HM-SiO<sub>2</sub> were surveyed by a S-4800-I scanning electron microscope(SEM).

## 3. Results and discussion

Effect of PVP content on particle size of PS particles. In emulsion polymerization, the addition of PVP was used to adjust the particle size of the emulsion. Fig. 1 shows that polystyrene microspheres with different particle sizes can be obtained from different concentrations of PVP. With the dosage of PVP increasing from 8 to 12g, the particle size of the PS microsphere reduced from 250 to 130nm.

Structures and morphologies of HM-SiO<sub>2</sub>. The HM-SiO<sub>2</sub> were prepared via reaction of TEOS hydrolysis. The chemical structures of St and obtained PS were detected by FT-IR spectra in Fig. 2. Because PVP C=O vibration peak at 1650cm<sup>-1</sup> (as shown in Fig. 2a and 2b) overlaps with the C=C stretching vibration region, it is difficult to assign characteristic peaks at 1650cm<sup>-1</sup> in Fig. 2a and Fig. 2b to determine that polystyrene was synthesized. However, the absorption at 908cm<sup>-1</sup> assigned to the deformation vibration weakens in Fig. 2a compared with Fig. 2b due to the styrene homopolymerization.

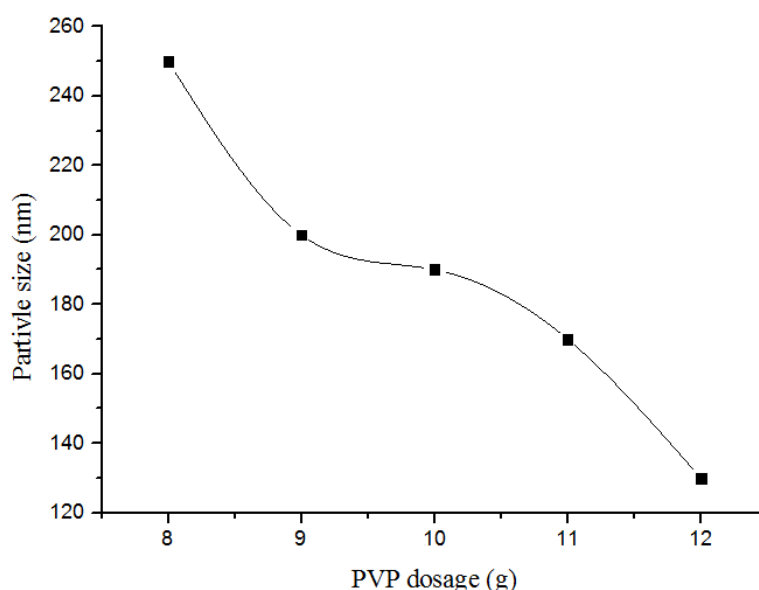


Fig. 1. Relationship between PVP content and particle size of PS microspheres

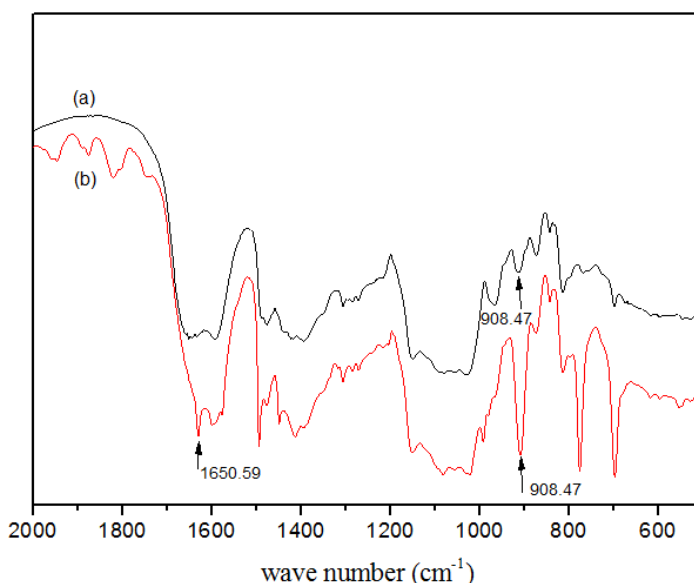


Fig. 2. FT-IR spectra:(a) PS (b) St

As indicated by SEM observation in Fig. 3a, the PS particles prepared in this work have an average diameter of ca.130nm. After the reaction of TEOS hydrolysis, the obtained HM-SiO<sub>2</sub> particles (Fig. 3b) have spherical shapes with hollow mesoporous structure and an average diameter of around 500nm.

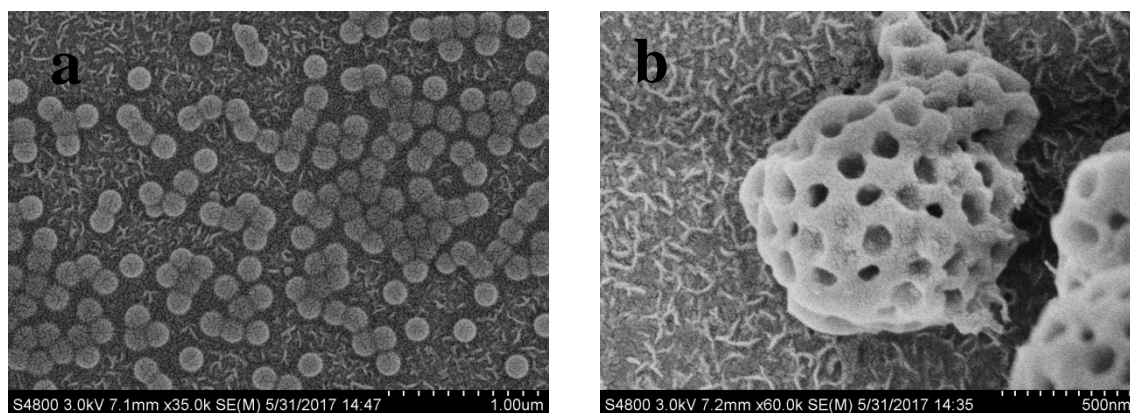


Fig. 3. SEM images: (a) PS particles (b) HM-SiO<sub>2</sub> particles

#### 4. Conclusions

In the present work, size-controllable PS microspheres were prepared through emulsion polymerization. Hollow mesopores SiO<sub>2</sub> microspheres can be obtained subsequently by acetone and THF washing PS-SiO<sub>2</sub> core-shell microspheres. The studied results indicated that PS microspheres was the template for hollow silica microspheres. Therefore, the particle size of the PS could affect the diameter of the hollow microspheres. The obtained HM-SiO<sub>2</sub> microspheres have particle size of about 500nm. Therefore, the method in this work has the potential to prepare various porous hollow silica microspheres .

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