Synthesis of ZnMn$_2$O$_4$ nanoplates as anode materials for lithium ion batteries

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Abstract: The ZnMn$_2$O$_4$ nanoplates were successfully prepared by a hydrothermal method and then a annealing process. The electrochemical properties of the ZnMn$_2$O$_4$ nanoplates as an anode material were reinvestigated for lithium ion batteries. The results shown that the ZnMn$_2$O$_4$ nanoplates exhibited a larger initial of 1223 mAh·g$^{-1}$ at a current density of 100 mA·g$^{-1}$, still kept at 595 mAh·g$^{-1}$ after 100 cycles. The enhanced electrochemical performance suggests the promising potential of the ZnMn$_2$O$_4$ nanoplates in lithium-ion batteries.

Introduction

High-power-capacity lithium-ion batteries (LIBs) have received increasing attention with the development of the microelectronics industry. Portable electronic devices and the upcoming electric vehicles need new power supplies with high energy density [1, 2]. Recently, mixed transition-metal oxides (MTMOs) have attracted increasing research interest worldwide [3, 4]. The MTMOs which can be designated as A$_x$B$_{3-x}$O$_4$, have been investigated for lithium storage by some investigators [5]. ZnMn$_2$O$_4$ is particularly interesting because all the Co ions have been substituted by cheap and non-toxic Zn and Mn ions [6]. Interestingly, ZnMn$_2$O$_4$ can store Li ions through both conversion and alloying reactions because Zn, one of the products of the conversion reaction, further alloys with Li to form LiZn [7].

In this paper, we report the synthesis of ZnMn$_2$O$_4$ nanoplates via a solvothermal carbon templating method and then a annealing process. As an anode material for LIBs, it shows excellent cyclability and rate capability.

Experimental Details

Synthesis and characterization of the samples

All chemicals were of analytical grade and were used without further purification. In a typical experiment, 0.5mmol MnAc$_2$·4H$_2$O and 0.25mmol ZnAc$_2$·2H$_2$O was dissolved in 30 mL deionized water at room temperature under magnetic stirring. Then 5 mL of N$_2$H$_4$·4H$_2$O (85%) was added into the above solution. The mixture was poured into and sealed in a Teflon-lined stainless steel autoclave of 50 mL capacity. The autoclave was heated to and maintained at 180°C for 12 h and then air-cooled to room temperature. The product was collected by filtration, washed with distilled water and ethanol, and then dried under vacuum at 60°C for 10 min. The fresh sample now was ready for further processing and characterization. The obtained powders were heated in air at 500-700°C for 6 h (at a heating rate of about 4°C/min) to synthesize ZnMn$_2$O$_4$ nanoplates (denoted
as ZMO-500, ZMO-600, and ZMO-700, respectively).

The crystallinity and structure of the samples were characterized by X-ray diffraction (XRD), using a Rigaku X-ray diffractometer with Cu Kα radiation (λ = 1.5406 Å). Scan electron microscopy (SEM) images were carried out with a LEO 1530VP (LEO, Germany) electron microscopy.

The electrochemical characterization was performed using CR2032 coin-type test cells. The cell consisted of a cathode with the composition of 70 wt.% active materials, 20 wt.% carbon black, and 10 wt.% PVDF, a lithium metal anode separated by a Celgard 2400 microporous film. The electrolyte was 1 molL⁻¹ LiPF₆ (EC) and (DEC) (1:1). The charge–discharge tests were galvanostatically performed over 0.01 to 3.0 V at different current densities.

**Results and discussion**

Figures 1 illustrates the XRD patterns the ZnMn₂O₄ samples. All diffraction lines in Fig.1 can be indexed to the pure ZnMn₂O₄ (JCPDS card No. 71-2499). We can also see that the ZnMn₂O₄ nanoplates have good crystallinity through narrow peak width and high peak intensity as shown in XRD. No impurity phase was detected on the XRD patterns.

![Fig. 1. XRD patterns of the ZnMn₂O₄ nanoplates samples.](image)

In order to elucidate changes of the morphology of the ZnMn₂O₄ samples, Fig. 2 exhibited the SEM images for samples heat treated at the different temperatures. The SEM image reveals the microstructure of ZnMn₂O₄, as shown in Fig. 2, the product is composed of relatively irregular nanoplates with an average diameter of 1-3 μm, and the thickness and the size of each edge of the nanoplates are 50 and 100 nm, almost the same as that of nanoplates.

![Fig. 2. SEM images of (a) ZMO-500, (b) ZMO-600, and (c) ZMO-700.](image)

The electrochemical performances of ZnMn₂O₄ nanoplates were measured via coin cell testing. Fig.3 showed the typical discharge/charge cycles of the as-prepared ZMO-500, ZMO-600, and ZMO-700 electrodes cycled between 0.01 and 3.0 V with a current density of 100 mA·g⁻¹ at room temperature, respectively. From these, a large irreversible capacity at the first cycle is observed. The
specific capacity of the ZMO-500 and ZMO-700 showed an obvious decrease with cycling, from 1115 and 1150 mAh·g⁻¹ for the first cycle to 411 and 522 mAh·g⁻¹ for the 100th cycle, whereas ZMO-600 exhibits the best performance for Li⁺ insertion, the ZMO-600 delivers a larger initial capacity of 1223 mAh·g⁻¹ and shows a high reversible capacity of 730 mAh·g⁻¹ for the second cycle, which is much higher than what was reported for those samples. It still retains a high capacity of 537 mAh·g⁻¹, even after 50 cycles, and retains 595 mAh·g⁻¹ after 100 cycles, respectively. It is obvious that the ZMO-600 electrode shows much improved cycling performance with higher specific capacities at the same cycle with the same current density, as compared with the other samples, which may be attributed its bigger porous structure.

To better understand the electrochemical behavior of the ZMO-600, the ZMO-600 electrode was cycled at various current densities (100–1000 mA·g⁻¹). The cell shows good rate capability with average discharge capacity of 1028, 616, 577, 479, 431, and 331 mAh·g⁻¹ when the current density increased stepwise to 100, 200, 400, 600, 800, and 1000 mA·g⁻¹, respectively. Large surface area and the short diffusion length of spherical porous structured electrode can improve the kinetic properties of the lithium-ion during intercalation and easily delivers high discharge capacity even under extremely high currents. These results demonstrate that the ZnMn₂O₄ nanoplates has great potential as high-rate anode material in lithium-ion batteries.

![Graphs](image)

**Fig. 3.** (a) the first, (b) 100th discharge/charge curves and (c) cycling performance of the ZMO-500, ZMO-600, and ZMO-700; (d) cycling performance of the ZMO-600 electrode at various current densities.

**Conclusions**

In summary, ZnMn₂O₄ nanoplates have been synthesized by a facile method. The ZMO-600 samples exhibited a high reversible capacity of 730 mAh·g⁻¹, it still retains a high capacity of 595 mAh·g⁻¹, even after 100 cycles at a current density of 100 mA·g⁻¹. These results clearly demonstrate that the ZnMn₂O₄ nanoplates have better electrochemical performance with high specific capacity,
long cycle life, and good rate capability, indicating that they are promising candidates for LIB anodes.

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References