Abstract—Clutch which is the vehicle power transmission device is a core part of the car chassis, is also the site of failure occurs easily and if found not timely it will cause a great impact on security in the form of a car and daily stability. Therefore, inspection of common clutch breakdowns must be paid close attention, thereby providing safe and reliable protection for the car to run. It focuses on automotive chassis check-fault, fault diagnosis and troubleshooting methods proposed.

Keywords— Automotive ; Automotive Clutch; Troubleshooting; Diagnosis; Repair process card

I. INTRODUCTION

Basic skills of Automotive driving system is transmitted the power of engine to the drive wheels, making the car travel. Clutch is located between the engine and manual transmission to ensure a smooth start car, easy car shift, and prevent transmission overload. Clutch is mainly composed by the active part, driven part, clamping device and the steering mechanism and other components. Thus , the clutch structure is more complex, then a clutch problem and the reason for the fault that caused the error also are more complex, for which staff must have a strong professional knowledge and skills in order to timely and accurately detect the engine failure, and then take effective measures to repair.

II. INTRODUCTION OF ORDINARY CLUTCH OF SANTANA COMMON FAULTS

Ordinary Santana clutch includes the following sections: A. driveline, clutch, transmission, universal gear, main gear box, transmission, axle and so on[2], the composition of clutch is shown in figure 1. Ordinary Santana clutch common faults are: Clutch failure, clutch slipping clutch is not complete, the clutch engagement irregularity, clutch abnormal sound.

III. FAILURE MECHANISM AND DIAGNOSTIC TECHNOLOGY

Ordinary Santana clutch common faults are: Clutch failure, clutch slipping clutch is not complete, the clutch engagement irregularity, clutch abnormal sound.

A. The analysis of Clutch slip

(1) The phenomenon of the analysis
1. At the start, although the clutch pedal is lifted high, the car is not running, until when fully raised, can barely started.
2. Car driving, when the accelerator pedal is depressed, the speed increase is not obvious.
3. When the car uphill power shortage, serious clutch has burnt smell.

(2) The analysis of mechanism
1. There is no clutch pedal free travel, often against the release bearing on the release lever, compression spring driven disc cannot be pressed.
2. Clutch cover and flywheel fixing bolts loose, the diaphragm spring or pressure plate deformation, the spring force is too weak.
3. Friction surface stained with oil, hardened rivet head exposed or severe erosion.
4. Hydraulic control mechanism or mechanical rope viscous, release fork harden.

(3) The analysis of Diagnostic process
1. Diagnosis: Start the engine and apply the parking brake, hang low gear, slowly lift the clutch pedal,
gradually increase the throttle start, if the car does not move, do not turn off the engine, which shows the clutch slip.

2. Remedy:

The remedy of clutch slip is shown in figure 2.

![Flowchart of 6 Clutch Slip Inspection](image)

Inspection of technical standards: The height of the clutch pedal should be 130-140mm; pedal free travel is 15-20mm; hydraulic and mechanical manipulation without catching; fixing bolts and flywheel clutch cover no loosening; no adjustment shim between the clutch cover and flywheel; friction plate no piles of oil surface, hardening or exposed rivets and so on; pressure plate and flywheel friction surface without wear.
B. The analysis of clutch release uncomplete

(1) The phenomenon of the analysis
1. When the engine is idling, fully depress the clutch pedal, hanging files feel difficult, transmission gear has crash.
2. In gear, ranging from lift the clutch pedal, the car suddenly ran forward or turn off the engine.

(2) The analysis of mechanism
1. The clutch pedal free travel is too large, the working stroke is too small.
2. Driven plate warping uneven, or contaminated with oil, adhesion and the like.

3. New friction plate is too thick.

4. The clutch disassembly and decomposition, check the technical condition of the various components. For example, if the driven disc warping uneven or stained with oil, new friction plate is too thick, the driven hub and the transmission input shaft whether rust, etc., if the fault should be excluded.

Check the master cylinder, working cylinder is working properly, ropes and gear lever mechanical damage, seizure

If the clutch pedal free travel is too large, should be required to adjust to the standard value method

Figure 3. The flowchart of clutch release uncomplete

C. The analysis of irregularity clutch engagement

(1) The phenomenon of the analysis
When the car started, the clutch combination is not stable, so that the body slight jitter.

(2) The analysis of mechanism
1. diaphragm spring or elastic deformation uneven.
2. clutch disc warping torsion damper is uneven or loose. There is oil, the rivet head exposed.
3. friction plate.
4. Hydraulic clutch pedal assembly or manipulation or mechanical manipulation between loose parts, driven plate hub severe wear, the transmission input shaft bent.
5. The engine mounting bolts loose mounting bolts loose transmission and flywheel housing, flywheel mounting bolts loose.

(3) The analysis of Diagnostic process
1. Diagnostic process: (1) Diagnosis: the engine idling, the transmission downshifts, slowly release the clutch pedal is started, such as body shaking, trembling clutch is engaging irregularity.

D. The analysis of control Clutch abnormal noise

(1) The phenomenon of the analysis
Clutch is making an unusual noise at work. After this noise are mostly badly worn or damaged parts, mutual collision between the metal caused.

(2) The analysis of mechanism
1. Separate bearing wear, dirt.
2. guide bearing wear, the separation sleeve loose parts.
3. the release fork or gear stuck.
4. clutch return spring to split off, too soft or loose.
5. clutch hub and the transmission input shaft Spline badly worn.

(3) The analysis of Diagnostic process
1. Diagnostic process: When the clutch is engaged, or pressing the pedal a little, or in the course of the clutch pedal, if the clutch paymaster, then the clutch abnormal sound.

2. Remedy:
Inspection of technical standards: The height of the clutch pedal should be 130-140mm, pedal free travel is 15-20mm; hydraulic and mechanical manipulation without catching; fixing bolts and flywheel clutch cover no loosening; no adjustment shim between the clutch cover and flywheel; friction plate no piles of oil surface, hardening or exposed rivets and so on; pressure plate and flywheel friction surface without wear.

### IV. CONCLUSIONS

The structure is very complex automobile clutch as an important component of the car, in the course of the summary is inevitable because of this reason that two live failure, thereby affecting the car's safety and normal operation. This article lists common automobile clutch slipping clutch, clutch is not complete, Clutch ring true, clutch abnormal sound, and analyze a variety of fault repairs ideas and processes. Of course, in addition to these failures, there are other faults, which require careful examination staff, pinpoint cause of the malfunction, ensure the clutch is normal, and then to provide protection for safe driving a car.

### REFERENCES


