

Rapid implementation method of ERP system for large-scale enterprises

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Keywords: Large-scale enterprise, ERP, Rapid implementation, Foundry.

Abstract. More and More Chinese foundry enterprises begin to realize that enterprise resource planning (ERP) is very critical to their business development. This paper analyzed the characteristic of Chinese large foundry enterprises' ERP implementation and put forward quick implementation method of flexible ERP system for large-scale foundry enterprises. The method had been successfully applied to a large-scale foundry enterprise, and the results were evaluated qualitatively and quantitatively. The results illustrate that this method could respond quickly to enterprise needs in the ERP implementation, achieve successful ERP implementation in a short time. It is a useful reference to the ERP implementation in foundry enterprises.

1. Introduction

In recent years, foundry enterprises develop from small and medium-scale to large-scale, with management modes developing from family management to group control. The number of Chinese large-scale foundry enterprises will increase in the next period of time. System integration, business integration and group control have become the main task of the large-scale manufacturing enterprises informatization construction. As a good combination of advanced management ideas and information technology, enterprise resource planning (ERP) has been a powerful management tool to reform traditional manufacturing enterprises [1-2]. Experts and scholars at home and abroad put forward a lot of methodologies and carried out a large number of empirical studies [3-4]. However, despite the attributes and major advantages provided by ERP systems, the implementation of such systems is not always effective [5]. Low success ratio of ERP implementation is a major problem which puzzles the academic and business circles.

Above all, we can summarize the following two points: (1) ERP becomes an inevitable choice for large-scale foundry enterprises to achieve development. Considering the rapidly changing market environment, ERP requires not only successful implementation but also quick implementation. (2) Business process reengineering and optimization, as the main content of ERP implementation, is the key to successful implementation. The ERP applications of foundry enterprises are not optimistic, obviously far behind other industries, especially in the large-scale foundry enterprises. On the one hand, the multiple and complicated foundry processes cannot be easily brought into the integrated management. On the other hand, the general ERP software supplied by the vendors based on the general theories cannot satisfy the specific production mode of foundry enterprises [6-7]. This paper put forward the rapid implementation method for large-scale foundry enterprises based on the technology, evaluated the effectiveness of this method qualitatively and quantitatively with a case study which introduced a successful application in a Chinese large-scale foundry enterprise.

2. Methods

2.1 Rapid implementation method

The ERP rapid implementation method for large-scale foundry enterprises is illustrated in Fig 1. The whole implementation process is divided into three periods, in which the implementation team works on the spot for 30 working days in total. The time for enterprises' ERP system to reach a successful and stable-application goal is about 90 working days. The contents of the three periods are introduced as follows.

(1) Basic training. The main task of this period is teaching members of each department basic operations of ERP system, for example, entering, deleting, and filtrating, etc. ERP implementers introduce every basic function of the system to the main operators, let them practice training contents and evaluate their operation situation in each department of enterprise for a week. The overall situation will be summarized at the later stage of this period.

	Basic training	Process training	Report training
Implementation team	Time: 7-10 days <ul style="list-style-type: none"> Make the implementation plan System installation and authorization Overall system training Initialization training 	Time: 10-15days <ul style="list-style-type: none"> Production scheduling process Quality management process Purchase and inventory processes Delivery and finance processes 	Time: 7-10days <ul style="list-style-type: none"> Report function training Analysis function training Key indicators establishment Enterprise operation assessment
Enterprise	Time: 21-30 days <ul style="list-style-type: none"> ERP theories training Staff role assignment Build a ERP information team System function operation exercise Basic data entry 	Time: 30-45 days <ul style="list-style-type: none"> Business process reengineering Key users of departments are familiar with processes and drive them Administrators master adjustment technology 	Time: 21-30 days <ul style="list-style-type: none"> Departments make their own reports Make system operation and maintenance plans

Fig. 1 Rapid implementation method

(2) Process training. The main focus of this period is production and the ambition is driving the whole enterprise processes through the smooth execution of production process, which reflects the core production-centered value of ERP. In this period, as the main participants, planners promote other processes of ERP: order, technique, quality, logistics and so on.

(3) Report training. After the basic training and process training, the information processes of enterprise have been established and stably operated. Each department has worked cooperatively under the guidance of the ERP system. The ambition of this period is cultivating the capacity of post-mortem analysis in the whole enterprise. In addition, as the important part of measuring production value, the financial information-based procedure will be set up in this period.

2.2 Evaluation methodology

In order to distinguish the ERP rapid implementation method for large-scale foundry enterprises based on module flexibility with other implementation methods, and answer the question how to reflect this method's rapid feature, this paper attempted to evaluate this method qualitatively and quantitatively. It judged qualitatively whether the method could promote the information flow of enterprise, then drastically reduced the labor and time cost in the process, and evaluated quantitatively the ERP system application degree of enterprise and the ability to meet the requirement of internal process change.

Qualitative evaluation and analysis include:

(1) We build user analysis reports in the system at the beginning of implementation which faithfully records the users' operational information, for example, the login number, online time and amount of data processing. Based on these reports, we assess the job performance of users (performed by ★), which is shown in Fig 2.

Quantitative analysis indicators include:

(1) Form competence degree:

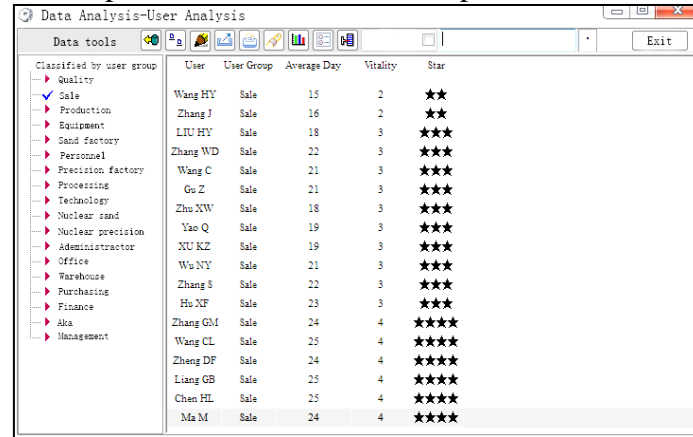
$$Fa = \text{SUM}(\text{if}(U_i \text{ is null}, 0, 1)) / (Li * Ri) \quad (1)$$

U_i equals 1 when the contents of table cells are not null, otherwise 0, which is added to get the numbers of relational database form entry cells. Li is the total number of rows, and Ri is the total number of columns. We get the total number of table cells when the Li multiplies Ri . Fa is applied to assess the job completion of users. The bigger value (the maximum is 1) means the better jog completion. In the data initialization stage, we use the mean value of this indicator to measure the data operation ability of enterprise, which is qualified when the value is greater than or equal to 80%, good when 85%, and excellent when 95%.

(2) Average time of meeting module demand:

$$Ta = \text{AVG}(Ti) = \text{SUM}(Ti) / N \quad (2)$$

N is the sum of reasonable demand points based on module flexibility technology, and T_i is the cost time of meeting any demand. After 90 working days of rapid implementation, the administrators of ERP system from enterprise can use module flexibility technology to satisfy the requirement of business process changes. T_a is the effective indicator of evaluating this ability. The smaller value means the greater reaction capability of enterprise. 1h is the threshold of this indicator, and $T_a < 24h$ means the remarkable ERP implementation effect of enterprise.



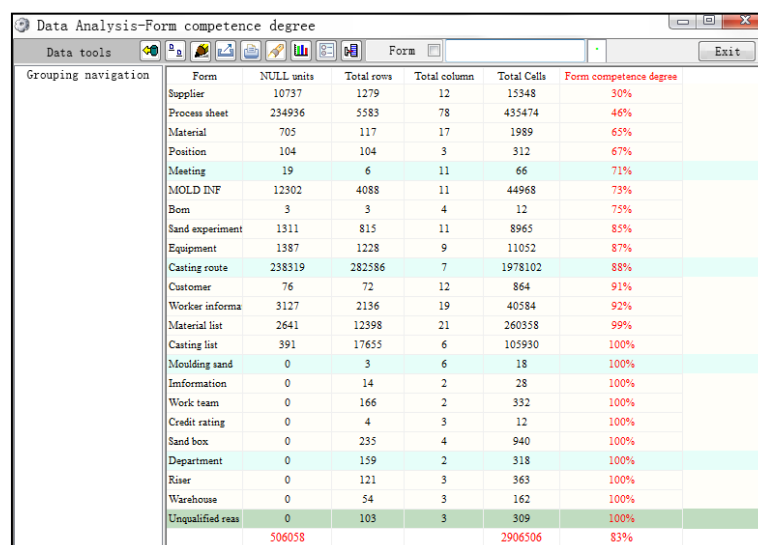
Classified by user group	User	User Group	Average Day	Vitality	Star
Quality	Wang HY	Sale	15	2	★★
Production	Zhang J	Sale	16	2	★★
Equipment	LIU HY	Sale	18	3	★★★
Sand factory	Zhang WD	Sale	22	3	★★★
Personnel	Wang C	Sale	21	3	★★★
Processing	Gu Z	Sale	21	3	★★★
Technology	Zhu XW	Sale	18	3	★★★
Nuclear sand	Yao Q	Sale	19	3	★★★
Nuclear precision	XU KZ	Sale	19	3	★★★
Administrator	Wu NY	Sale	21	3	★★★
Office	Zhang S	Sale	22	3	★★★
Warehouse	Hu XF	Sale	23	3	★★★
Purchasing	Zhang GM	Sale	24	4	★★★★
Finance	Wang CL	Sale	25	4	★★★★
Aka	Zhang DF	Sale	24	4	★★★★
Management	Liang GB	Sale	25	4	★★★★
	Chen HL	Sale	25	4	★★★★
	Ma M	Sale	24	4	★★★★

Fig. 2 Job performance assessment

3. Case Studies

3.1 Company background

A Company, which was found in 1986, was a professional foundry enterprise of valve castings. Along with the rapid development of enterprise, the dramatic increase of personnel, product variety and production, the customer requirement diversification and the higher and higher quality requirement, company management becomes more complex. The original systems such as production management system, workflow system, OA system could not catch up with the changes of company management. Problems such as lack of precise production and quality control, systems' lack of intelligent drive, mutual restriction control features, systems incompatibility and data inconsistency make it hard for management to respond to market demands quickly. In order to improve the enterprise overall management level, the professional foundry ERP system was introduced in August, 2013.



Form	NULL units	Total rows	Total column	Total Cells	Form competence degree
Supplier	10737	1279	12	15348	30%
Process sheet	234936	5583	78	435474	46%
Material	705	117	17	1989	65%
Position	104	104	3	312	67%
Meeting	19	6	11	66	71%
MOLD INF	12302	4088	11	44968	73%
Born	3	3	4	12	75%
Sand experiment	1311	815	11	8965	85%
Equipment	1387	1228	9	11052	87%
Casting route	238319	282586	7	1978102	88%
Customer	76	72	12	864	91%
Worker informa	3127	2136	19	40584	92%
Material list	2641	12398	21	260358	99%
Casting list	391	17655	6	105930	100%
Moulding sand	0	3	6	18	100%
Information	0	14	2	28	100%
Work team	0	166	2	332	100%
Credit rating	0	4	3	12	100%
Sand box	0	235	4	940	100%
Department	0	159	2	318	100%
Riser	0	121	3	363	100%
Warehouse	0	54	3	162	100%
Unqualified reas	0	103	3	309	100%
	506058			2906506	83%

Fig. 3 Form competence degree of A Company

3.2 Results

(1) It cost the implementation team 50 days and the enterprise 90 days to implement ERP successfully. The team consisted of 4 casting informatization implementation consultants and a flexible ERP system.

(2) According to the data analysis which is shown in Fig 3, the overall form competence degree of A Company by the end of January 2014 is:

$$Fa = \text{SUM}(\text{if}(U_i \text{ is null}, 0, 1)) / (L_i * R_i) = 2400448 / 2906506 = 83\%$$

(4) The consuming time of every demand point base on module flexibility technology is shown in Fig 4. The average time of meeting module demand is:

$$Ta = \text{AVG}(T_i) = \text{SUM}(T_i) / N = 4.3 / 11 = 0.39h$$

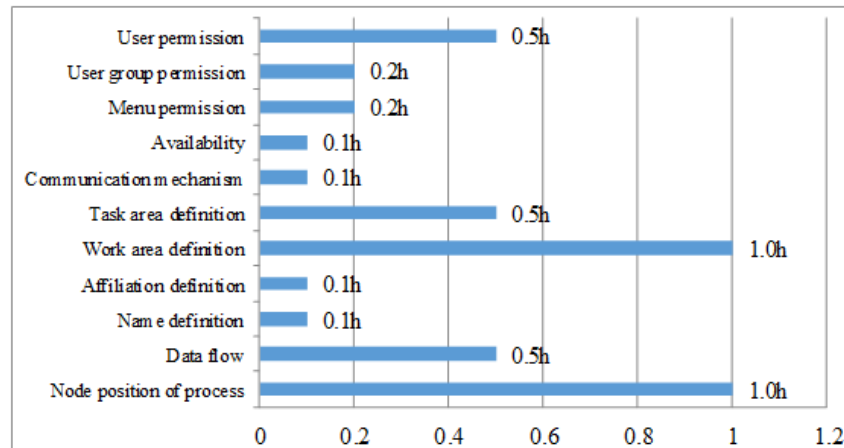


Fig. 4 consuming time of every demand point base on module flexibility technology

4. Conclusions

This paper put forward rapid implementation method of flexible ERP system for large-scale foundry enterprises. Through the actual case of A Company, the method was evaluated qualitatively and quantitatively. It also provides profits and references of implementing ERP for large-scale foundry enterprises. The significance of implementation results leads us to three conclusions.

(1) Compared with the traditional ERP implementation cycle of more than one year, the rapid implementation method based on module flexibility technology, which was a part of instant flexibility approach, could shorten the whole ERP implementation cycle to 90 days for the enterprises.

(2) The module flexibility technology could meet all module requirements of a large-scale enterprise in a short time of less than 24 hours.

(3) The flexibility technology is the foundation for rapid and successful ERP implementation.

Acknowledgements

This research was financially supported by Project supported by the National Nature Science Fund Project, China (NO.71171154), the Fundamental Research Funds for the Central Universities(2013-YB-021, 2014-IV-016).

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